## INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/28438

| A. CLASS   | SIFICATION OF SUBJECT MATTER  |   |                                     |  |
|--|---|---|-------------------------------------|--|
| IPC(7) : F16L 35/00 37/00 55/00  |   |   |                                     |  |
| US CI 285/382, 333, 390, 114, 29/507,522.1,523   |   |   |                                     |  |
| According to International Patent Classification (IPC) or to both national classification and IPC  |   |   |                                     |  |
| B. FIELDS SEARCHED   |   |   |                                     |  |
| Minimum documentation searched (classification system followed by classification symbols)  |   |   |                                     |  |
| U.S.: 285/382, 333, 390, 114, 29/507,522.1,523   |   |   |                                     |  |
|  |   |   |                                     |  |
| Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched  |   |   |                                     |  |
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| first have and where precincible search terms used)  |   |   |                                     |  |
| Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)   |   |   |                                     |  |
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|  |   |   |                                     |  |
| C. DOCU  | IMENTS CONSIDERED TO BE RELEVANT  |   | Relevant to claim No.               |  |
| Category *   | Citation of document, with indication, where appropriate, of the relevant passages  |   | 1,3-7,14-20,22-25,27-               |  |
| Х  |   |   |                                     |  |
|  | members 11,12 and groove 21 or 14 which will inherently act as a stress concentrator as applies in the present invention except in claims 18 and 37-39 where no stress concentrator |   |                                     |  |
| Y  | is claimed.  8-12,21,26   |   | 8-12,21,26                          |  |
|  | US 6,390,720 A (LeBegue et al.) 21 May 2002 (21-05-02), see column 2, lines 55-65 and 8-12,21 and 26  |   |                                     |  |
| Y  | stress relief grooves 36 shown internally in fig. 2 and noted to be either single, plural or helical.   |   |                                     |  |
|  |   |   |                                     |  |
| 1  |   |   |                                     |  |
| X US 5,667,252 A (Schafer et al) 16 September 1997 (16-09-97), see fig. 3 which shows tube 200 expanded to tube 202.   |   | 42  |                                     |  |
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| Further  | documents are listed in the continuation of Box C.  | See patent family annex.  |                                     |  |
| Secret extensive of cited documents:  "T" later document published after the international filling date or pr  |   |   | ternational filing date or priority |  |
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| 1  | pplication or patent published on or after the international filing   | "X" document of particular relevance; the considered novel or cannot be considered. | lered to involve an inventive       |  |
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| "L" documen  | at which may throw doubts on priority claim(s) or which is cited to   | "Y" document of particular relevance; the   | e claimed invention cannot be       |  |
| establish  | the publication date of another citation or other special reason (as  | considered to involve an inventive st   | ep when the document is             |  |
| combined with one or more other such documents, such combined being obvious to a person skilled in the art   |   |   |                                     |  |
| "O" document referring to an oral disclosure, use, exhibition or other means   |   | t femily  |                                     |  |
| "&" document member of the same patent family  "P" document published prior to the international filing date but later than the  |   |   |                                     |  |
| detector detector  |   | Date of mailing of the international sea  | rch report                          |  |
| Date of the a  | actual completion of the international search   | Date of maring of the morning on  | - Contraction                       |  |
| 19 Јапиату 2005 (19.01.2005)   |   | 14 MAR 2005/  |                                     |  |
| Name and mailing address of the ISA/US  Authorized officer   |   |   |                                     |  |
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| Ale  | Alexandria, Virginia 22313-1450   |   |                                     |  |
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